



DIESEL ACCESSORIES, INC.

INSTRUCTIONS: CC2051 Flywheel Adapter

(FOR USE WITH CC2000 CLUTCH CADDY)

The CC2051 Flywheel Adapter may be used to remove and install flywheels for both 14" and 15-1/2" clutches.

Assemble the Adapter Plate to the Mounting Post, referring to the Parts Illustration below. Note: Use **BOTH** 7/8" washers.

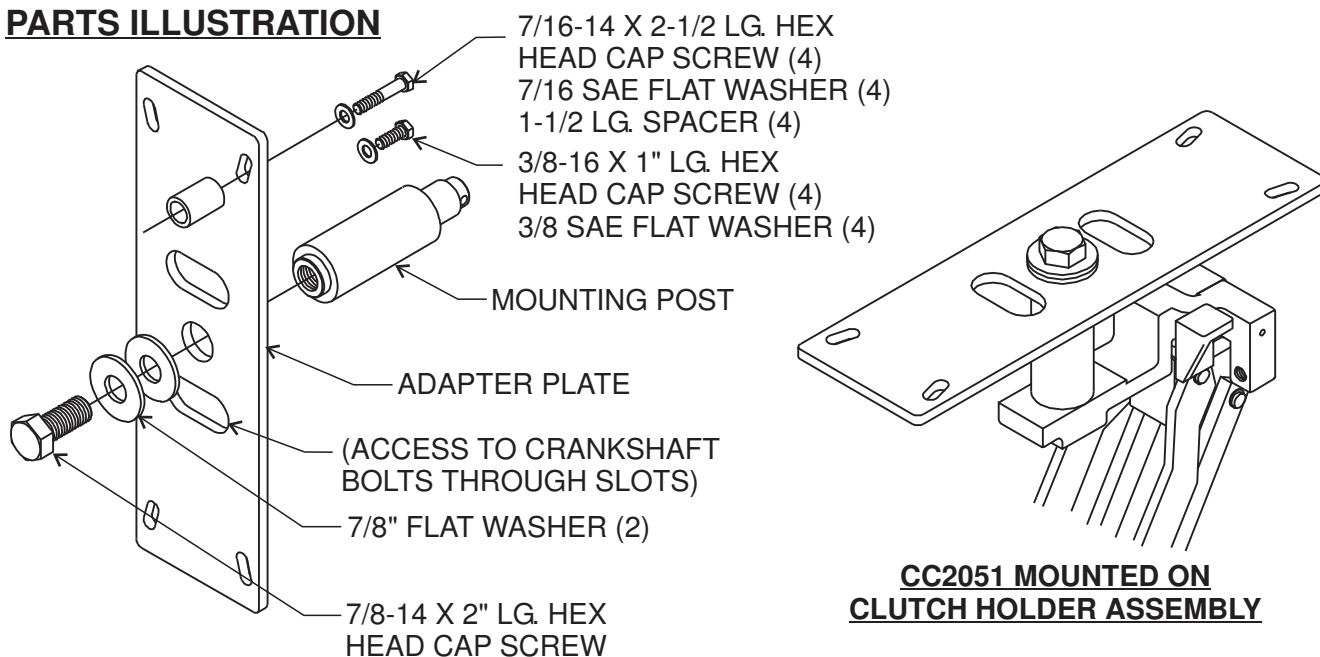
Removing Flywheels:

1. Remove the Splined Shaft from the Clutch Holder Assembly and install the CC2051 Flywheel Adapter.
2. Remove all but two (2) opposing bolts attaching the flywheel to the crankshaft.
3. Raise the Lifting Arm Assembly. Using the Holder Adjusting Bolt, align the Adapter with the flywheel. Center the Adapter on the flywheel and bolt the Adapter to the flywheel. **The Adapter Plate must be vertical, as shown in the Parts Illustration below.** Note: Flywheels for 15-1/2" clutches will require the use of the 1-1/2" long Spacer(s) between the flywheel and the Adapter.
4. Remove the remaining two (2) bolts attaching the flywheel to the crankshaft. Back the Clutch Caddy and the flywheel away from the engine.
5. Lower the Lifting Arm Assembly until the flywheel is resting on the floor. Then, while supporting the flywheel, unbolt and remove it from the Adapter.

Installing Flywheels:

1. Install the CC2051 Flywheel Adapter onto the Clutch Caddy. Attach the flywheel. **The Adapter Plate must be vertical, as shown in the Parts Illustration below.** Note: Flywheels for 15-1/2" clutches will require the use of the 1-1/2" long Spacer(s) between the flywheel and the Adapter.
2. Raise the Lifting Arm Assembly. Using the Holder Adjusting Bolt, align the flywheel with the crankshaft flange; install two (2) crankshaft bolts through the Access Slots in the Adapter Plate.
3. Unbolt the Adapter from the flywheel and move the Clutch Caddy away from the engine; install the remaining crankshaft bolts.

PARTS ILLUSTRATION



10/00 CC2051 INSTRUCTIONS (2051INS.CDR)

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